

San Antonio Water System Standard Specifications for Construction

ITEM NO. 836

Grey Iron and Ductile-Iron Fittings

836.1 DESCRIPTION: This item shall consist of grey-iron and ductile-iron fittings installation and adjustment installed in accordance with these specifications and as directed by the Engineer.

836.2 REFERNCED STANDARDS: Reference standards cited in this Specification Item No. 836 refer to the current reference standard published at the time of the latest revision date.

1. San Antonio Water System (SAWS):
 - a. Specifications for Water and Sanitary Sewer Construction
 - b. SAWS Materials Specifications
2. City of San Antonio (COSA) Standard Specifications for Construction
3. Texas Commission of Environmental Quality (TCEQ) Chapter 290 Public Water Supply
4. American Society for Testing and Materials (ASTM) International:
 - a. ASTM D 1248 – Standard Specification Polyethylene Plastics Molding and Extrusion Materials for Wire and Cable.
 - b. ASTM F 477 – Elastomeric Seals (gaskets) for Joining Plastic Pipe.
 - c. ASTM G 62 – Standard Test Methods for Holiday Detection in Pipeline Coatings.
5. American National Standard Institute (ANSI)
 - a. ANSI A 21.4 (AWWA C 104) – Standard for Cement-Mortar Lining for Ductile-Iron Pipe and Fittings, for Water.
 - b. ANSI A 21.10 (AWWA C 110) – Standard for Ductile-Iron and Gray-Iron Fittings, 3-in. through 48-in.
 - c. ANSI A 21.11 (AWWA C 111) – Standard for Rubber Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
 - d. ANSI A 21.15 (AWWA C 115) – Standard for Flanged Ductile-Iron Pipe with Ductile-Iron or Gray-Iron Threaded Flanges.
 - e. ANSI A21.16 (AWWA C 116) – Protective Fusion Bonded Epoxy Coating for the Interior and Exterior Surfaces of Ductile Iron and Grey iron Fittings for Water Supply Service.
 - f. ANSI A 21.50 (AWWA C 150) – Standard for Thickness Design of Ductile-Iron Pipe.
 - g. ANSI A 21.51 (AWWA C 151) – Standard for Ductile-Iron Pipe, Centrifugally Cast, for Water and Other Liquids.
 - h. ANSI A 21.53 (AWWA C 153) – Standard for Ductile Iron Compact Fittings, 3 inches through 24 inches and 54 inches through 64 inches for Water Service.
 - i. ANSI/AWS D11.2 –Guide for Welding Iron Castings
6. American Society of Mechanical Engineers (ASME)
 - a. ASME B 16.1 – Cast Iron Pipe Flanges and Flanged Fittings.

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7. American Water Works Association (AWWA)
 - a. AWWA C 105 – Polyethylene Encasement for Ductile-Iron Pipe Systems.
 - b. AWWA C 300 – Standard for Prestressed Concrete Pressure Pipe, Steel-Cylinder Type, for Water and other Liquids.
 - c. AWWA C 600 – Standard for Installation of Ductile-Iron Water Mains and Their Appurtenances.
8. American Water Works Association (AWWA)
 - a. SSPC-SP 6 – Steel Structures Painting Council, Commercial Blast Cleaning.

836.3 SUBMITTALS: Contractor shall submit manufacturer’s product data, instructions, recommendations, shop drawings, and necessary certifications.

1. For pipes 16 inches and greater submit shop drawings signed and sealed by Professional Engineer registered in State of Texas showing the following:
 - a. Manufacturer’s pipe design calculations.
 - b. Provide lay schedule of pictorial nature indicating alignment and grade, laying dimensions, fitting, flange, and special details, with plan view of each pipe segment sketched, detailing pipe invert elevations, horizontal bends, restrained joints, and other critical features.
 - c. Indicate station numbers for pipe and fittings corresponding to Drawings. Do not start production of pipe and fittings prior to review and approval by Engineer.
 - d. Calculations and limits of thrust restraint shall be based on AWWA M41 or DIPRA Thrust Restraint for Ductile Iron Pipe, latest edition.
 - e. Class and length of joint.
 - f. Submit manufacturer’s certifications that ductile iron pipe and fittings meet provisions of this Section and have been hydrostatically tested at factory and meet requirements of ANSI A 21.51.
 - g. Submit certifications that pipe joints have been tested and meet requirements of ANSI A 21.11.
 - h. Submit affidavit of compliance in accordance with ANSI A21.16 for fittings with fusion bonded epoxy coatings or linings.

836.4 MATERIALS: The materials for grey-iron and ductile-iron fittings installation shall conform to the latest provisions of American National Standard for Ductile-Iron (ANSI)/ American Water Works Association (AWWA) C153/A21.53, Compact Fittings 3-inch through 64-inch and ANSI/AWWA C110/A21.10, Full Body Fittings 3-inch through 48-inch for Water Service or most applicable approved equal provisions, and the specifications contained within the latest revision of SAWS’ Material Specification Item No. 10-10, “Grey-Iron and Ductile-Iron Fittings.”

836.5 CONSTRUCTION: All fittings shall be either restrained mechanical joint compact or flanged joint, unless otherwise specified in the contract documents. All mechanical joint compact fittings shall be installed using approved restraining glands in accordance with SAWS’ Material Specification Item No. 113-02, “Ductile Iron Restrained Joint Fittings for Use on Ductile Iron.”

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1. No separate payment will be made for these restraining glands.
2. Approved adapters shall be used where necessary to provide a transition between pipes and/or fittings of differing outside diameters.
3. Thrust blocking shall only be utilized, in addition to restraining glands, if specified in the contract documents, when tying into existing non-restrained pipe, or when approved by the Inspector.
4. Anti-corrosion protection consisting of polyethylene sleeve and asphaltic material for ferrous surfaces shall be applied to exterior surfaces of all fittings installed. Anti-corrosion embedment shall be provided as specified in Specification Item No. 804, "Excavation, Trenching and Backfill."

836.6 MEASUREMENT: Ductile-Iron and Grey-Iron Fittings will be measured by their weight as listed in Table 836-1 of this specification of the various sizes of fittings installed.

836.7 PAYMENT: Payment for Grey-Iron and Ductile-Iron Fittings shall be for Mechanical Joint Compact fittings (AWWA) C153/A21.53 and/or flanged fittings.

1. Payment will be made at the unit price bid for each ton of fittings to the nearest one-hundredth of a ton of fittings installed.
2. Individual fitting weights used for payment calculations will be the weights of fittings listed in Table 836-1 of this specification.
3. Weights of glands, bolts, nuts, gaskets (all types) are considered subsidiary to the fittings and no separate payment will be made for their weight.
4. Payment for fitting weights listed in Table 836-1 shall be full compensation for excavation, installation, anti-corrosion protection, select anti-corrosion embedment material and installation, hauling and disposition of surplus excavated materials, all glands, bolts, nuts, rubbers, and flange gaskets of whatever type required, and concrete thrust/reaction blocking, if required.
5. If fittings other than those listed in Table 836-1 are approved and installed, the Contractor shall provide quantities and manufacturers unit weights exclusive of glands, bolts, and rubbers with pay request.
6. Materials paid on site will be in accordance with Table 1 of Specification Item No. 100 Mobilization.

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TABLE 836-1							
WEIGHTS OF GREY-IRON AND DUCTILE-IRON FITTINGS (LBS.)							
BENDS							
Size (Inches)	MJ Compact (C153)	MJ (C110)	FLG SB	Size (Inches)	MJ Compact (C153)	MJ (C110)	FLG SB
1/4 Bend (90 Degrees)				1/8 Bend (45 degrees)			
4	25	55	44	4	21	51	36
6	43	86	67	6	35	75	57
8	61	125	115	8	50	110	105
12	119	258	236	12	96	216	196
16	264	454	478	16	200	345	315
20	447	716	878	20	337	555	485
24	602	1105	1085	24	441	777	730
30	979	1740	1755	30	775	1393	1355
36	1501	2507	2135	36	1140	2163	1755
42	2277	3410	3055	42	1652	2955	2600
48	3016	4595	4095	48	2157	4080	3580
BENDS							
Size (Inches)	MJ Compact (C153)	MJ (C110)	FLG SB	Size (Inches)	MJ Compact (C153)	MJ (C110)	FLG SB
1/16 Bend (22-1/2 Degrees)				1/32 Bend (11-1/4 degrees)			
4	18	50	35	4	17	50	40
6	32	75	64	6	30	73	56
8	46	110	90	8	42	109	90
12	85	220	194	12	74	220	193
16	175	354	315	16	153	354	315
20	314	550	505	20	265	553	505
24	414	809	528	24	339	815	760
30	668	1500	1385	30	603	1410	1395
36	963	2182	1790	36	830	2195	1805
42	1354	3020	2665	42	1210	3035	2680
48	1790	4170	3665	48	1523	4190	3695

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TABLE 836-1 CONTINUATION				
WEIGHTS OF GREY-IRON AND DUCTILE-IRON FITTINGS (LBS.)				
TEES				
Size (Inches)		Weight		
Run	Branch	MJ Compact (C153)	MJ (C110)	FLG Short Body
3	3	26	56	53
4	3	31	76	54
	4	33	80	60
6	4	49	114	90
	6	60	124	98
8	4	65	163	155
	6	76	175	148
	8	89	188	179
12	4	99	316	322
	6	115	325	297
	8	127	339	346
	12	162	407	369
16	6	226	563	573
	8	240	565	555
	12	283	615	590
	16	326	676	635
20	6	344	750	773
	8	371	766	720
	12	427	799	816
	16	503	975	950
	20	566	1068	1005

TABLE 836-1 CONTINUATION				
WEIGHTS OF GREY-IRON AND DUCTILE-IRON FITTINGS (LBS.)				
TEES				
Size (Inches)		Weight		
Run	Branch	MJ Compact (C153)	MJ (C110)	FLG Short Body
24	6	466	1035	1089
	8	487	1047	1060
	12	539	1075	1125
	16	625	1109	1070
	20	729	1504	1510
	24	785	1617	1685
30	8	739	1808	-
	12	800	1842	1801
	16	959	1885	-
	20	1026	1941	-
	24	1228	2496	2475
	30	1373	2531	2615
36	24	1548	2710	2255
	30	1901	3545	3000
	36	2012	3686	3160
42	24	2272	3690	3245
	30	2512	4650	4125
	36	3048	5119	5360
	42	3225	6320	5580
48	24	2934	4995	4385
	30	3147	5140	4455
	36	4046	6280	5555
	42	4249	8130	7195

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TABLE 836-1 CONTINUATION				
WEIGHTS OF GREY-IRON AND DUCTILE-IRON FITTINGS (LBS.)				
CROSSES				
Size (Inches)		Weight		
Run	Branch	MJ Compact (C153)	MJ (C110)	FLG Short Body
24	6	566	1025	-
	8	578	1085	1045
	12	610	1153	1110
	16	663	1256	1200
	20	975	1733	1675
	24	907	1906	1835
30	8	650	1795	-
	12	870	1925	1865
	16	900	1950	-
	20	1220	2060	-
	24	1497	2776	2675
	30	1808	3188	3075
36	24	1853	2928	2980
	30	2580	3965	-
	36	2698	4370	4370
42	24	2415	3910	-
	30	2920	5040	-
	36	3788	5835	-
	42	3908	6493	7145
48	24	3435	5210	-
	30	4145	5495	-
	36	4873	6790	-
	42	5465	8815	-
	48	5588	9380	-

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TABLE 836-1 CONTINUATION				
WEIGHTS OF GREY-IRON AND DUCTILE-IRON FITTINGS (LBS.)				
CAPS			PLUGS	
Size (Inches)	MJ Compact (C153)	MJ (C110)	MJ Compact (C153)	MJ (C110)
4	10	17	12	16
6	16	29	19	28
8	24	45	30	46
12	45	82	54	85
16	95	160	97	146
20	141	235	146	218
24	193	346	197	350
30	362	644	381	626
36	627	912	688	884
42	893	1322	1200	1222
48	1076	1737	1550	1597

TABLE 836-1 CONTINUATION				
WEIGHTS OF GREY-IRON AND DUCTILE-IRON FITTINGS (LBS.)				
SOLID SLEEVES				
Size (Inches)	Weight			
	MJ Short Compact (C153)	MJ Long Compact (C153)	MJ Short (C110)	MJ Long (C110)
4	17	21	35	46
6	28	35	45	65
8	38	48	65	86
12	57	77	113	143
16	127	172	192	257
20	201	258	258	359
24	264	337	340	474
30	500	651	690	1005
36	725	960	947	1374
42	877	1209	1187	1628
48	1406	1516	1472	2033

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TABLE 836-1 CONTINUATION			
WEIGHTS OF GREY-IRON AND DUCTILE-IRON FITTINGS (LBS.)			
CONCENTRIC REDUCERS			
Size (Inches)			Weight
Large End	Small End	MJ Compact (C153)	MJ (C110)
6	4	27	59
8	4	38	81
8	6	41	95
12	4	70	136
12	6	69	150
12	8	70	167
16	6	134	234
16	8	136	258
16	12	126	310
20	12	213	427
20	16	221	492
24	12	304	562
24	16	315	633
24	20	315	727
30	16	596	1027
30	20	599	1085
30	24	492	1204
36	20	1042	1459
36	24	785	1580
36	30	655	1868
42	24	1356	2060
42	30	1112	2370
42	36	1116	2695
48	30	1722	3005
48	36	1650	3370
48	42	1429	3750

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TABLE 836-1 CONTINUATION		
WEIGHTS OF GREY-IRON AND DUCTILE-IRON FITTINGS (LBS.)		
2" Tapped Tees and Crosses		
Size (Inches)	Weight	
	MJ Compact (C153)	MJ (C110)
4	24	47
6	36	71
8	54	97
10	69	130
12	87	169
20	-	259
24	-	320

TABLE 836-1 CONTINUATION		
WEIGHTS OF GREY-IRON AND DUCTILE-IRON FITTINGS (LBS.)		
OFFSETS		
Size (Inches)	Weight	
	MJ Compact (C153)	MJ (C110)
4 x 6	35	75
4 x 12	55	83
6 x 6	35	110
6 x 12	67	138
6 x 24	96	189
8 x 6	82	164
8 x 12	98	209
8 x 24	141	280
12 x 6	121	320
12 x 12	178	420
12 x 24	240	645
20 x 12	-	1025
20 x 24	-	1245

-End of Specifications-